



ORIGINAL SETTINGS

Main Venturi	28 mm	Pump Exhaust Valve	.55 mm
Auxiliary Venturi	4.50 mm	Idle Jet	.50 mm
Main Jet	115 mm	Pump Jet	.50 mm
Air Corrector Jet	200 mm	Needle Valve	1.75 mm
Emulsion Tube	F11	Float Measurement	32.5/10 mm



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Air Horn	52848.003	36	2	Vacuum Take-Off Cover	61015.005
2	1	Pump Control Rod	61285.042	37	2	Air By-Pass Screw	64750.029
3	1	Carburetor Top Cover	93.0078.05	38	2	Air By-Pass Screw Nut	34705.001
4	2	Stud	64955.108	39	2	Throttle Plate	64005.126
5	1	Pump Rod Spring	47600.252	40	4	Throttle Plate Fixing Screw	64520.027
6	1	Carburettor Main Gasket	41705.085	41	1	Air Horn Gasket	41655.020
7	1	Fuel Filter	37022.010	42	1	Throttle Return Spring	47610.035
8	1	Fuel Filter Gasket	41530.024	43	1	Throttle Lever	45034.109
9	1	Fuel Filter cover	61002.010	44	2	Choke Tube Fixing Screw	64830.002
10	2	Pump Demand Valve	64290.016	45	2	Choke Tube Fixing Screw Nut	34715.010
11	4	Pump Jet Gasket	41530.012	46	2	Fixing Screw	64700.013
12	2	Pump Jet Gasket	76210*	47	2	Main Jet	73401.115
13	1	Pump Exhaust Valve	79701*	48	2	Emulsion tube	61450.031
14	2	Auxiliary Venturi	69002.450	49	2	Air Corrector Jet	77401.200
15	2	Venturi (Choke Tube)	71506*	50	2	Emulsion kTube Holder	52580.006
16	2	Stud	64955.114	51	1	Float	41030.008
17	1	Throttle Lever	45034.110	52	1	Float Pin	52000.001
18	2	Throtle Spindle Nut	34710.003	53	1	Needle Valve	79511.175
19	2	Lock Washer	55520.004	54	1	Needle Valve Gasket	83102.100
20	2	Spring Ring	55530.005	55	5	Top Cover Fixing Screw	64700.005
21	2	Bearing	32650.003	56	1	Fuel Inlet Pipe	10525.023
22	2	Idle Jet	74405*	57	1	Pump Adjustment Rod	12750.126
23	4	Idle Jet 'O' Ring	41565.002	58	1	Spring Clip	32610.003
24	2	Idle Jet Holder	52570.006	59	1	Pump Rod Nut	34725.008
25	1	Throttle Stop Screw Spring	47600.007	60	2	Fuel Pipe Gasket	41535.003
26	1	Throtle Stop Screw	64625.015	61	1	Threaded Cap	61002.022
27	1	Pump Rod Spring	47600.251	62	1	Throttle Shaft	10005.243
28	2	Mixture Screw 'O' Ring Cap	58000.006			* Calibrated Parts	
29	2	Mixture Screw Spring	47600.062				
30	2	Mixture Screw	64750.003				
31	4	Pump Cover Screw	64700.004		1	Gasket Kit	92.0092.05
32	1	Pump Cover	32486.085		1	Master Repair Kit	92.1502.05
33	1	Pump Diaphragm	47407.207				
34	1	Fixing Pin	58445.001		+	Not Supplied with Carburetor	
35	1	Pump Diaphragm Spring	47600.250				

